

IPC-4103 /17 UL - File Number E41625

## IS680 AG-348 laminate materials exhibit exceptional electrical properties which are very stable over a broad frequency and temperature range.

### PRODUCT FEATURES

#### Industry Recognition

- UL File Number: E41625
- RoHS Compliant

#### Processing Advantages

- FR-4 process compatible
- Reduced drill wear
- No plasma desmear required
- Consistent dielectric spacing

### PRODUCT AVAILABILITY

#### Standard Material Offering: Laminate

- 60 mil (1.5mm)
- Available in full size sheet or panel form

#### Copper Foil Type

- VLP-2 (2 micron), 1 oz and below

#### Copper Weight

- ½, 1 oz (18 and 35 µm) available
- Heavier copper available
- Thinner copper foil available

IS680 AG-348 is suitable for many of today's commercial RF/ microwave printed circuit designs. It features a dielectric constant (Dk) that is stable between -55°C and +125°C up to W-band frequencies. In addition, IS680 AG-348 offers an ultra-low dissipation factor (Df), making it an extremely cost-effective alternative to PTFE and other commercial microwave laminate materials in double sided applications.

### PRODUCT ATTRIBUTES



### TYPICAL MARKET APPLICATIONS



### ORDERING INFORMATION:

Contact your local sales representative or contact [info@isola-group.com](mailto:info@isola-group.com) for further information.

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## Typical Values Table

Property	Typical Value	Units		Test Method
		Metric (English)	IPC-TM-650 (or as noted)	
Glass Transition Temperature (Tg) by DSC	200	°C	2.4.25C	
Decomposition Temperature (Td) by TGA @ 5% weight loss	360	°C	2.4.24.6	
Time to Delaminate by TMA (Copper removed)	A. T260 B. T288	>60	Minutes	2.4.24.1
Z-Axis CTE	A. Pre-Tg B. Post-Tg C. 50 to 260°C, (Total Expansion)	44.7 191 2.9	ppm/°C ppm/°C %	2.4.24C
X/Y-Axis CTE	Pre-Tg	12	ppm/°C	2.4.24C
Thermal Conductivity		0.38 - 0.53	W/m-K	ASTM E1952
Thermal Stress 10 sec @ 288°C (550.4°F)	A. Unetched B. Etched	Pass	Pass Visual	2.4.13.1
Dk, Permittivity	@ 10 GHz	3.48	—	2.5.5.5
Df, Loss Tangent	@ 10 GHz	0.0029	—	Bereskin Stripline
Volume Resistivity	C-96/35/90	1.33 x 10 <sup>7</sup>	MΩ-cm	2.5.17.1
Surface Resistivity	C-96/35/90	1.33 x 10 <sup>5</sup>	MΩ	2.5.17.1
Dielectric Breakdown		45.4	kV	2.5.6B
Arc Resistance		139	Seconds	2.5.1B
Electric Strength (Laminate & laminated prepreg)		45 (1133)	kV/mm (V/mil)	2.5.6.2A
Comparative Tracking Index (CTI)		2	Class (Volts)	UL 746A ASTM D3638
Peel Strength	1 oz. EDC foil	0.70 (4.01)	N/mm (lb/inch)	2.4.8.2A
Flexural Strength	A. Length direction B. Cross direction	37.5 28.5	ksi	2.4.4B
Tensile Strength	A. Length direction B. Cross direction	28.5 26.0	ksi	ASTM D3039
Poisson's Ratio	A. Length direction B. Cross direction	0.122 0.120	—	ASTM D3039
Moisture Absorption		0.10	%	2.6.2.1A
Flammability (Laminate & laminated prepreg)		V-0	Rating	UL 94
Relative Thermal Index (RTI)		130	°C	UL 796

### NOTES

Visit our site <http://www.isola-group.com> for more details. Revisions: A: Initial release - 4/17 B: Corrected units for Flexural and Tensile Strength - 8/18 C: Change MOT to RTI 5/19